



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5369-1

Job Sheet 176976



Part No: D5369-1

Job Qty: 5 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/29/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.12.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/29/18	5/29/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	5 pcs	5/29/18	5/29/18	0.00	0.00	Bandsaw1		
110	CNC Vertical Machining	5 pcs	5/29/18	5/29/18	0.00	12.12	HAAS1-4		
120	QC	5 pcs	5/29/18	5/29/18	0.00	0.00	QC2 Machining-4		
130	QC	5 pcs	5/29/18	5/29/18	0.00	0.00	QC8 Machining-4		
140	Packaging	5 pcs	5/29/18	5/29/18	0.00	0.00	Packaging3-2		
150	QC21-SA	5 Ea	5/29/18	5/29/18	0.00	0.00	QC21		

Part Op 100 - CUT TO 82.750"

Descriptions: 110 - 1-Mill as per folio FB443 & dwg D5369, FOLIO REV: _____ DWG REV: _____ 2-Deburr as required

130 - ENSURE D5369-1/-2 IS MACHINED TO LENGTH AS PER DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB1.750X1.000X96.00	UHMW 1.75x1.00x96.00 (Tolerance +/- .010)	32.6000 ft (6.52 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB1.750X1.000X96.00	33	8	0

Part Specifications

Specifications could not be found.

muhmwb1.750x1.000x96.00
s068433

5074946

Plex 5/3/18 2:40 PM Dart.Gagnon.Michelle

DART
AEROSPACE

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Container No: S074947



Part: D5369-1

Job No: 176976

Serial No/Batch: S074947

Revision:

Inspector:

Date: 06/28/18

DART AEROSPACE LTD		Work Order:	
Description: Cable Guard		Part Number: D5369-21	
Inspection Dwg: D5369 Rev: A		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06	+0.020/-0.000	0.061	✓		Vernier	
0.13 x 45°	+/-0.030 x +/-0.5°	0.130 x 45°	✓		Vernier	
1.44	+/-0.030	1.445	✓		Vernier	
0.31	+/-0.030	0.305	✓		Vernier	
24°	+/-0.5°	24°	✓		Gaborit	
50°	+/-0.5°	50°	✓		Gaborit	
0.54	+/-0.030	0.540	✓		Vernier	
0.31	+/-0.030	0.318	✓		Vernier	
0.48 490	+/-0.030	0.492	✓		Vernier	
0.87 880	+/-0.030	0.885	✓		Vernier	
1.75	+/-0.030	1.756	✓		Vernier	
Ø0.316	+0.006/-0.001	0.315	✓		Pin gauge	
2.00	+/-0.030	2.00	✓		Vernier	
1.63	+/-0.030	1.622	✓		Vernier	
0.29	+/-0.030	0.282	✓		Vernier	
7.65	+/-0.030	7.645	✓		Vernier	
8.03	+/-0.030	8.030	✓		Vernier	
8.78	+/-0.030	8.780	✓		Vernier 12"	
9.26	+/-0.030	9.258	✓		Vernier 12"	
12.03	+/-0.030	12.03	✓		tape	
12.78	+/-0.030	12.780	✓		tape	
13.16	+/-0.030	13.16	✓		tape	
20.71	+/-0.030	20.690	✓		tape	
25.71	+/-0.030	25.700	✓		tape	
43.71	+/-0.030	43.700	✓		tape	
61.71	+/-0.030	61.690	✓		tape	
65.66	+/-0.030	65.630	✓		tape	
72.76	+/-0.030	72.750	✓		tape	
73.00	+/-0.030	72.990	✓		tape	
76.09	+/-0.030	76.080	✓		tape	
76.92	+/-0.030	76.890	✓		tape	
78.12	+/-0.030	78.090	✓		tape	

Measured by: M. N. [Signature]	Checked by:	QC Inspector:
Date: 2019/03/27	Date:	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ [Signature]	[Signature]